

E-530

HIGH PERFORMANCE CNC BAND SAW MACHINE

- Phenomenal Cutting Performance=Short Processing Time
- Ideal for Rigid Construction and Heavy Duty Cutting
- High Precision in Cutting and Fine Workpiece Surface
- Long Blade Life
- Optimal for Bi-Metal and Carbide Tipped Saw Blade
- Full Enclosure, Low Noise Level, User Friendly









HIGH PERFORMANCE CNC BAND SAW MACHINE

Character

Robust

- Solid steel frame with 2 preloaded linear guides.
- 67 mm width blade for stabilized and low vibration cutting.
- Automatic tracking blade guide.

High Cutting Performance

- For Bi-Metal and Carbide Tipped saw blade.
- For demanding applications with different material from mild steel to very tough material.
- Rigid construction and heavy duty cutting.
- For high requirement on fast cycle time.
- Technical parameters are CNC controlled for an optimal processing of workpiece.

Economical

- Short blade length design reduces the tool cost.
- Automatic adjusting dual wire brushes avoid reveling and welding chips on saw blade and increase the life time.
- A precise NC down feeding control and Everising cutting method give the best cutting condition even cutting tough material.
- The self-adjusting coolant supply unit is able to cool blade teeth directly and enforces high cutting performance for short processing time.

Ergonomic

- Mitsubishi control with 10.4" full color touch screen, user friendly interface.
- 0-point position to beginning of cutting.
- Optical status indicator for operator.
- Automatic chip conveyor directly under cutting line.



Automatic tracking blade guide for optimal blade strength with anti-vibration feature



Automatic adjusting dual wire brushes for precise cutting and long blade life (Patented)



Anti-vibration roller for a stabilized and precise cutting process



Automatic centering compact coolant supply unit is able to cool cutting area directly (Pat.P.)



Hydraulic controlled compact shuttle system for precise and shockless material feeding



Safety blade changing device for protecting operator (Pat.P.)

Specification

Capacity		[max.] ○ 530 mm □ 530 x 530 mm	[min.] 30 mm 30 x 10 mm	
Blade size		6,670 x 67 x 1.6 mm		
Blade speed		15-120 m/min		
Drive motor	Saw band	15 kW		
	Hydraulic pump	3.7 kW		
	Coolant pump	375 W		
	Wire brush	90 W		
	Total	20 kW		
Blade tension		Hydraulic		

Blade guide	hydraulic with carbide guides	
Saw feeding	NC hydraulic control	
Min. remnant	110 mm	
Shuttle speed	forward 3,000 mm/min backward 4,000 mm/min	
Shuttle stroke	500 mm NC hydraulic control	
Table hight	750 mm	
Machine dimension	3,850 x 2,010 x 2,450 mm	
Machine weight	7,000 kg	